

TECHNICAL DATA

Big Stretch Won't Crack. . . It Just Stretches

DESCRIPTION:

Big Stretch® is a high-performance water-based elastomeric sealant with powerful adhesion and superior elasticity. It spans gaps up to 2" wide and stretches up to 500% of original joint size without cracking. Big Stretch won't crack...it just stretches.

WHERE TO USE:

Interior and exterior applications, including:

- Windows Doors Siding
- Baseboards Vents Soffits
- Crown Moulding Eaves
- · Sound-proofing interior walls

ADHERES TO: (all conform to ASTM C794) Most building materials including: Metals

Aluminum	 Brass 	 Steel 	
 Anodized Wir 	ndows		
Plastics			
• ABS	 Lexan^{®*} 	 Acrylic Sheet 	
 Plexiglass 	• PVC	 Fiberglass 	
 Urethane 	 Vinyl 	 Polycarbonate 	
 Polystyrene 	 Nylon 		
Other Surface	s		
 Asphalt 	• Tile	 Cinder Block 	
 Corian^{®*} 	• Wood	 Formica[®]* 	
 Glass 	 Mortar 	 Hot melt Butyl 	
 Stucco 	 Brick 	 Concrete 	
 Stone 	• EIFS	 Fiber Cement 	
 Drywall 			

COLORS:

White

- Redwood
- Woodtone
- Dark Brown
- Pine Green
- Limestone
- Almond
- Clear Black

• Tan

Gray

- Ironstone Slate Gray

Visit www.sashco.com for a color compatibility chart that matches Big Stretch colors to various vinyl window manufacturers' colors.

PACKAGING:

- 10.5 oz. plastic cartridges
- 29 oz. fiber cartridges (white only)

COVERAGE:

A 10.5 oz. cartridge will yield approx. 26 lineal feet with a 1/4" (6 mm) bead.

PAINTABILITY:

Paintable with exterior latex paints/stains after 4 hours and interior latex paints/stains after 24-48 hours (more for humid conditions). Paintable with most exterior oil-based paints/stains after 1 week. Note: some lowend, flat latex paints may crack, regardless of cure time.

* Corian[®], Lexan[®], and Formica[®] are registered trademarks of their respective owners.

FEATURES · Super elastic, moves instead of tears · Spans gaps up to 2" wide with no slum Powerful adhesion · High durability · Water-based Low VOC Superb paintability · Freeze-thaw stable Limited Lifetime Warranty · Full 10.5 oz. in every cartridge Won't cause paint gloss · Exclusive stop flow plunger

BENEFITS

	Eliminates costly call backs
ιp	Stays where it's applied
	Won't tear or pull away
	Performs well in most any type of climate
	Easy to tool and clean up
	Meets strictest VOC requirements; environmentally friendly
	Compatible with latex paint and most oil-based paints, sealers and stains
	Simply thaw & apply, no wasted product
	Have confidence that you're using the right product
	More for your money
	No more shiny caulk lines
	Less waste, less mess



WHERE NOT TO USE:

- Areas of water submersion or frequent, prolonge d puddling
- Areas with high foot and/or vehicletraffic (driveways, sidewalks, decks, patios, etc.)
- Roofs exposed to prolonged dampness (use Sashco's Through the Roof![®] instead)
- Big Stretch Clear should not be used on copper flashing. Colored Big Stretch, Sashco's Lexel® or Sashco's Through the Roof!® are best for this application.
- Will not adhere to or is incompatible with Kynar®*, Polypropylene, Waxes, Polyethylene, and Silicone.

APPLICATION:

- Lower temperatures and higher humidity will slow cure time. Allow
 1-3 days curing before exposure to direct rainfall. Use plastic sheeting with good airflow underneath to protect the product if rain is expected sooner.
- Natural shrinkage will give the joint a concave appearance; multiple applications may be needed to fill the joint flat.
- If dirt or oils are present on the substrate, wash with any household cleaner, rinse to remove and allow to thoroughly dry.
- Remove any old caulk, especially silicone and all silicone residue. Use a silicone remover.
- Insert backer rod into joints deeper than 1/2" to provide for proper sealant depth and a stronger, longer lasting seal.
- Choose bead size and cut the nozzle. Puncture the inner seal.
- Gun Big Stretch into the joint.
- Tool for a smoother bead using a damp foam or paint brush with a light, skimming touch, or use a beading tool.

STORAGE AND CLEAN-UP:

- Clean up tools and hands with warm water and soap.
- Leftover Big Stretch can be stored if the nozzle is tightly wrapped with plastic wrap and a rubber band.



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TYPICAL PROPERTIES:

PROPERTY	VALUE
Joint Size	Maximum 2"
Application Range	40°F to 120°F (4°C to 49°C) surface temperature
Service Range	-30°F to 250°F (-34°C to 121°C)
Tensile Properties	Recovery at 50% stretch: 100% in 3 minutes Recovery at 100% stretch: 96% in 5 minutes
VOC	59.8 g/L, < 1.5% by weight

TEST DATA:

PROPERTY	RESULTS	TEST METHOD
Durability	25% total joint movement (10 cycles @ -15°F (-26°C))	ASTM C719
Hardness, Shore A	32 (21-day cure)	ASTM C661
Slump	< 1/8"	ASTM D2202
Solids	83.8% by weight (pigmented) 61.2% by weight (clear)	ASTM C1250
Extrusion Rate	750 g/min (1/8" orifice at 40 psi)	ASTM C603
Freeze-Thaw Stability	Passes 10 cycles 0°F to 70°F (-18°C to 21°C)	ASTM C731
Low Temp. Flexibility	Pass (not artificially weathered)	ASTM C734
Tack-free	Less than 30 minutes	ASTM C679
Cured	4-5 days (dependent on temperature, humidity and bead size)	ASTM C679
Adhesion-in-peel Passing Substrates	See "ADHERES TO" section on front pag	e ASTM C794

SPECIFICATIONS:

- Meets FHA requirements.
- · Meets or exceeds Federal Specification:
 - TT-S-00230 C
 - ASTM C834
 - ASTM C920, Type S, NS, Class 25, Use NT, M, A. Exceeds 10% weight loss.

The data reported here are believed to be reliable.

No warranty is made concerning the accuracy of or the results obtained from their use.

* Kynar® is a registered trademark of its respective owner.

CAUTION: Avoid contact with eyes and skin. Do not swallow. In case of eye or skin contact, flush thoroughly with water. If irritation persists contact a physician. If swallowed administer two glasses of water and contact a physician immediately. KEEP OUT OF REACH OF CHILDREN.

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

LIMITED LIFETIME WARRANTY: Sashco warrants this product will substantially meet published specifications on the date of sale. If it fails to do so, return unused portion with original sales receipt for replacement or refund, at Sashco's sole option. These are purchaser's sole and exclusive remedies for any breach of warranty. Purchaser must determine suitability of product for purchaser's specific needs and assumes all risk associated with its use. Sashco will not be liable for direct or indirect damages.

For a detailed description of the warranty & exclusions visit www.sashco.com.