

# PREMIUM EXCELON®

Raffia® Stream™ with Diamond 10® Technology Coating | Crown Texture™ ChromaSpin™ | Stonetex® | Companion Square® | Feature™ Tile & Strips

# STANDARD EXCELON®

Imperial® Texture | MultiColor™ Imperial® Texture | MultiColor™ with Diamond 10® Technology Coating Made-To-Order Program



# A Classic, Economical Value

Armstrong Flooring creates products that push the limits of color, pattern, performance, and sustainability to meet the multiple demands of modern interiors. Developed through our Continuum™ Solutions, Excelon® VCT harmonizes with other products across the entire Armstrong Flooring portfolio to help you execute your design intent.

The durable construction ensures lasting beauty in high-traffic areas, while flowing linear patterns, organic looks, and densely patterned earth tones effectively mask scuffs and soil in busy spaces. Colors range from vivid hues to quiet neutrals with a large selection of light-reflective colors that can have a big impact on energy reduction strategies and savings.

With Excelon® VCT having one of the lowest carbon footprints among all our resilient flooring products, it is an ideal choice for hallways, classrooms, and cafeterias in schools and colleges, retail, mass market, grocery stores, food venues, and a wide range of public environments. It's versatile, durable, and easy to maintain using standard maintenance protocols.

Select VCT collections are now available with Diamond 10° Technology Coating In-Stock or as a Made-To-Order tile. Keep tile floors looking newer longer, and with lower maintenance costs.



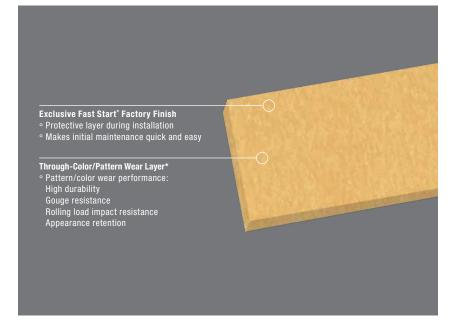
# Trusted Long Term Performance

- Decades of industry-leading performance and durability
- Leader in the industry for over 50 years
- · High quality with a reliable warranty

# Healthy Environments

- Ortho-Phthalates Free\* and heavy-metal free
- Low VOC Emissions and FloorScore® certified
- Composed of 85% North American limestone
- Recyclable through the On&On™ Recycling Program
- Third-party certified Environment Product Declaration (EPD)
- Helps conserve energy when high light-reflective colors are selected

\* Select product lines are ortho-phthalate free, with the exception of recycled content.



# The Surfacing of a New Commercial Tile



Now, you can order Armstrong VCT and BBT with Diamond 10® Technology coating, keeping your tile floors looking newer longer at a lower maintenance cost than traditional VCT. Save up to 40% on average compared to VCT traditional polished maintenance procedures.

Patent-pending Diamond 10 Technology provides a protective coating, improving resistance to scratches, stains and scuffs. It enables you to use less floor polish to maintain your floor, reducing cost of ownership significantly over the life of your floor.

# **Reduced Cost of Ownership**

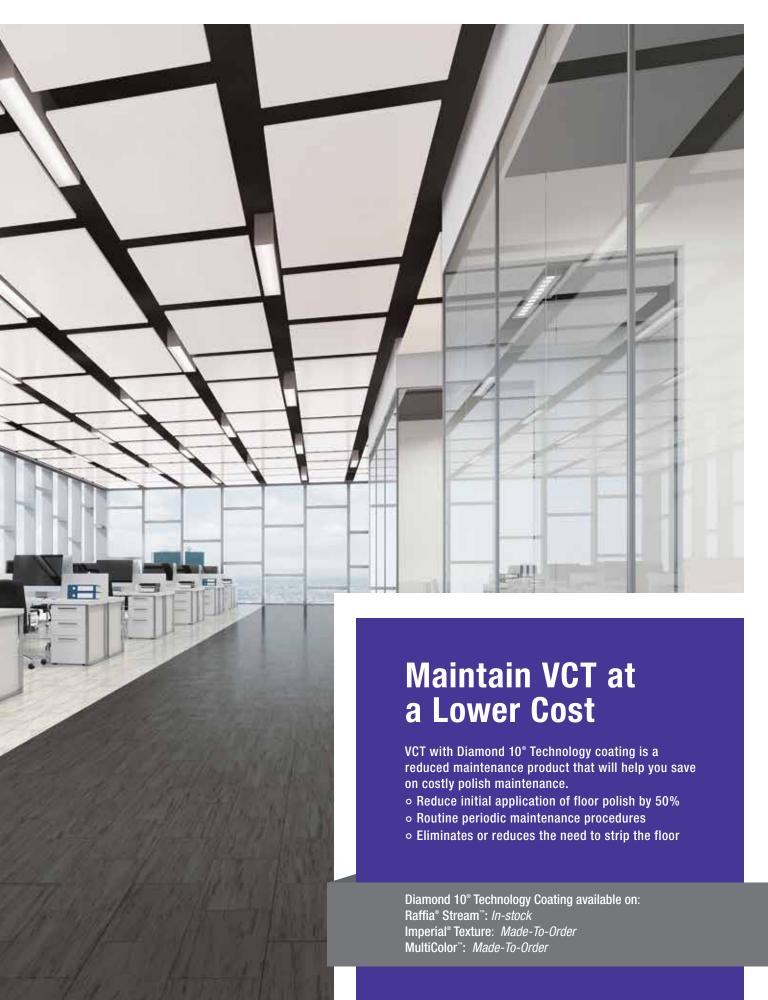
Maintain your floors for less money than traditional VCT with floor polish maintenance procedures.

- Reduce initial application of floor polish by 50%.
- o Reduce or eliminate restorative floor polish stripping and recoating.

# **Beautiful Floors, Minimal Prep**

Maximize gloss levels and create a more uniform overall appearance with as little as three coats of a high-quality commercial floor polish.





## SUPERIOR SCRATCH, STAIN AND SCUFF RESISTANCE

VCT with Diamond 10° Technology coating delivers best-in-category scratch, stain and scuff resistance with reduced cost of polish maintenance over the life of the floor.

# **SCRATCH RESISTANCE**

Each product was scratched using an abrasive pad under a 12.5 lb. load for 20 passes, simulating commercial traffic.



## **COMMERCIAL STAINS AND SCUFF**

After scratching, samples were stained, wiped with a dry paper towel, and then an alcohol wipe. The samples were also scuffed with a rubber heel and wiped with a dry cloth.



VCT with Diamond 10° Technology coating



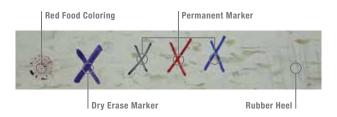
Competitive Vinyl Enhanced Tile



VCT with 6 coats of polish



Competitive Base-Grade LVT positioned to replace VCT







# Let Your Imagination Flow

Raffia Stream with Diamond 10° Technology coating brings together VCT featuring visuals with streaming accents, flowing over a rich contrasted base - all protected by a coating with improved resistance to scratches, stains, and scuffs.

# Step Boldly or Tread Lightly

A color palette that includes rich bold hues and tranquil neutral tones enable your designs to conjure a sense of fluidity within a space − or striking interior with bold pops of color! As part of Continuum™ Solutions, Raffia Stream works seamlessly with other Armstrong Commercial Flooring products to create beautiful, coordinated spaces, allowing you to choose the right flooring structure for the space you are designing without compromising your vision. Larger format, 12 in. x 24 in. VCT tiles enable more design possibilities.



# Premium Excelon® Raffia® Stream™

with Diamond 10° Technology coating



Indicates
Coordinating
Wall Base
WB



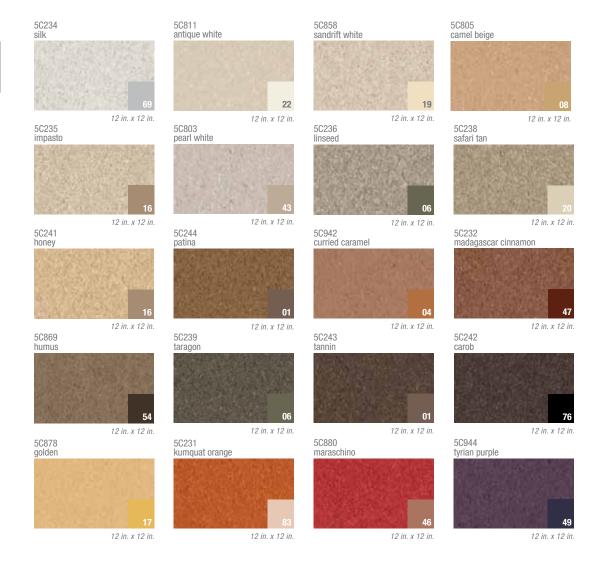


# **Completing Your Specification**

Armstrong Flooring has a solution for all your commercial spaces beyond flooring — with finishing touches to complete your job — like Adhesives, Wall Base, Stair Treads, Transition Strips and Maintenance products. Go to ArmstrongFlooring.com to view our complete line.

# **Premium Excelon® Crown Texture™**

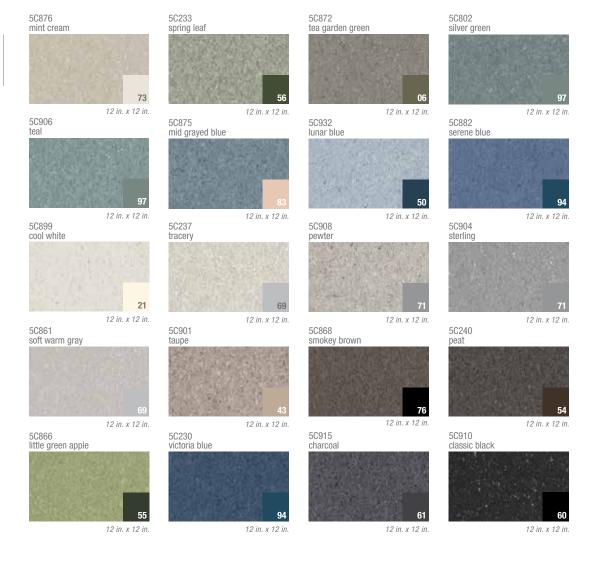




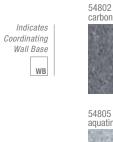


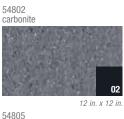
# **Premium Excelon® Crown Texture™**

Indicates
Coordinating
Wall Base
WB



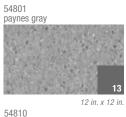
# **Premium Excelon® ChromaSpin™**







12 in. x 12 in.









12 in. x 12 in.

# VINYL COMPOSITION TILE

# Premium Excelon® Companion Square®





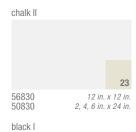


# VINYL COMPOSITION TILE

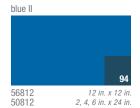
# Premium Excelon® Feature™ Tile & Strips

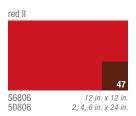
12 in. x 12 in. 2, 4, 6 in. x 24 in.







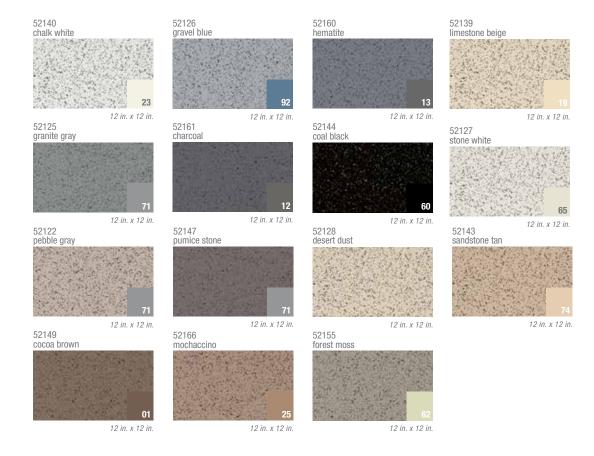






# Premium Excelon® Stonetex®







# Standard Excelon® Imperial® Texture | Made-To-Order Program





Diamond 10° **Technology Coating** available on:

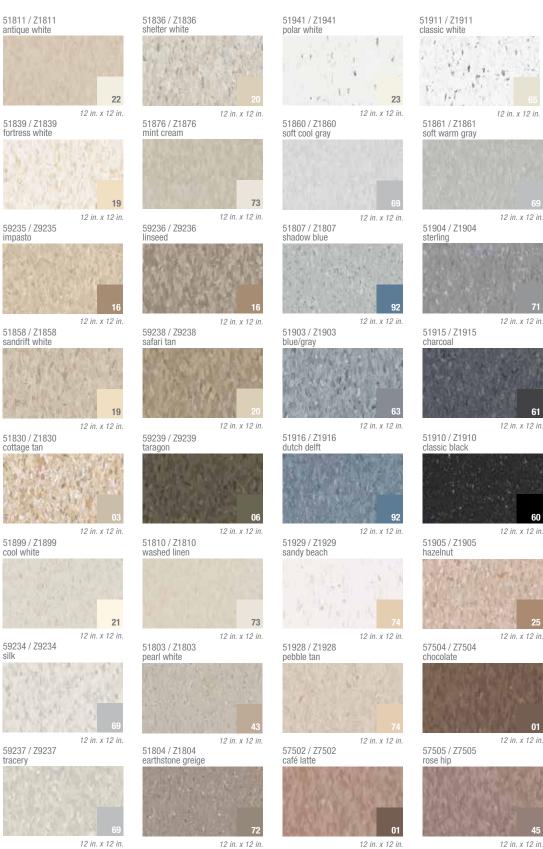
> Raffia<sup>®</sup> Stream<sup>™</sup>: In-stock

Imperial® Texture: . Made-To-Order

> MultiColor™: Made-To-Order

> Standard Item:

Diamond 10° Technology Coating ZXXXX





# Standard Excelon® Imperial® Texture |



# Made-To-Order Program

Indicates Coordinating Wall Base WB

Diamond 10° **Technology Coating** available on:

> Raffia® Stream™: In-stock

Imperial® Texture: . Made-To-Order

> MultiColor™: Made-To-Order

Standard Item: 5XXXX

Diamond 10° Technology Coating item: ZXXXX













































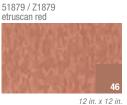


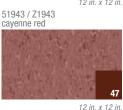












# Standard Excelon® Imperial® Texture I



# Made-To-Order Program

Indicates Coordinating Wall Base WB

Diamond 10° Technology Coating available on:

> Raffia<sup>®</sup> Stream<sup>™</sup>: In-stock

Imperial® Texture: Made-To-Order

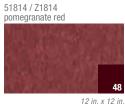
> MultiColor™: Made-To-Order

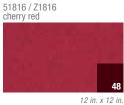
> Standard Item: 5XXXX

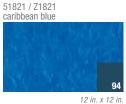
Diamond 10° Technology Coating item: ZXXXX



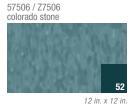






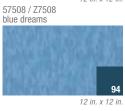


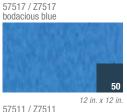








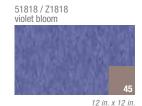




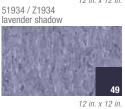


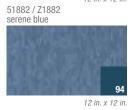
































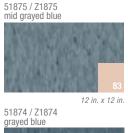
12 in. x 12 in.

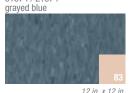


# Standard Excelon® Imperial® Texture I



# Made-To-Order Program





51906 / Z1906 12 in. x 12 in.











**VINYL COMPOSITION TILE** 

# Standard Excelon® MultiColor™ |



# Made-To-Order Program



Diamond 10° **Technology Coating** available on:

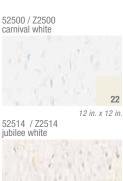
> Raffia® Stream™: In-stock

Imperial® Texture: Made-To-Order

> MultiColor™: Made-To-Order

Standard Item: 5XXXX Diamond 10° Technology Coating item:

ZXXXX







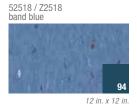


12 in. x 12 in

















52513 / Z2513 cirque white





12 in. x 12 in.

# Flooring Recommendations Guide

Our flooring recommendations can help you quickly identify products designed to work in specific spaces and beyond. Partner with your Armstrong Flooring sales representative as your trusted resource to help you with all the information you need to successfully select and install the right floor for all types of environments, spaces, and buildings.

NOTE: Feature™ Tile & Strips are recommended as accent and border pieces only.	
Recommended flooring choice(s) for the space	VCT, VCT with Diamond 10° Technology coating
HEALTHCARE/HOSPITAL ENVIRON	MENTS (a)
CAFETERIA, DINING AREA (c)	•
CHAPEL	•
COMMERCIAL PARKING GARAGE WALKWAY (COVERED)	
COMPUTER TRAINING ROOM (3)	•
CORRIDOR	•
CRITICAL/INTENSIVE CARE	•
DATA WAREHOUSING	
DIALYSIS (d)	•
DRY PHYSICAL THERAPY	•
ELEVATOR	•
EMERGENCY ROOM	•
EXAM/PROCEDURE ROOM	•
GIFT SHOP	•
HYDRO PHYSICAL THERAPY	2
HYPERBARIC ROOM	3
LABOR DELIVERY ROOM	
LABORATORY	•f
LAVATORY	•
LOBBY	•
NURSE'S STATION	•
OFFICE/ADMIN/CONFERENCE ROOM	•
OPERATING ROOM (b)	1
PATIENT ROOM	•
PHARMACY	•
RAMP/RAMPED CORRIDOR (DRY)	2
SCRUB AREA	1
STAIRWAY/LANDING	•
STAFF LOUNGE	•
TELECOM CENTER	
UTILITY/STORAGE/FILING ROOM	•
WAITING ROOM	•
HEALTHCARE/ASSISTED LIVING	
ACTIVITY ROOM/COMMON AREA	•
BEAUTY SALON/BARBER SHOP	•
CORRIDOR	•
MAIN DINING AREAS (c)	•
DOCTOR/DENTIST OFFICE	•
LOBBY	•
RESIDENCE BATHROOM (d)	•
RESIDENCE KITCHEN	•
RESIDENCE ROOM	•

	VCT, VCT with Diamond 10° Technology coating
EDUCATIONAL ENVIRONMENTS	
AUDITORIUM	•
CAFETERIA, DINING AREA (c)	•
CLASSROOM/LECTURE HALL	•
COMMERCIAL PARKING GARAGE/WALKWAY (COVERED)	
COMPUTER REPAIR AREA	
COMPUTER TRAINING ROOM (3)	•
CORRIDOR	•
DATA WAREHOUSING	
DORMITORY ROOM	•
ELEVATOR	•
ENTRYWAY/FOYER (d)	
FOOD SERVICE AREA (c)	• d
GYMNASIUM	•
LABORATORY	•f
LAVATORY	•
LIBRARY	•
LOCKER ROOM (NO SPIKES)	2
MULTIPURPOSE/CAFETORIUM	•
OFFICE/ADMINISTRATIVE/CONFERENCE ROOM	•
RAMP/RAMPED CORRIDOR (DRY)	2
STAIRWAY/LANDING	•
TEACHER'S LOUNGE	•
TELECOM CENTER	
UTILITY/STORAGE AREA	•
RETAIL/STORE ENVIRONMENTS	
AUTOMOBILE SHOWROOM	•
CHECKOUT/CASH WRAP	•
COMPUTER REPAIR AREA	
ENTRYWAY/FOYER (d)	
FAST FOOD COUNTER (FRONT)	•
FLORAL AREA/GARDEN CENTER	•
FOOD SERVICE (c)	• d
FROZEN FOOD	•
INDOOR MALL COMMON AREA	•
LAUNDROMAT	•
PET SHOP	•
PHOTO PROCESSING	•
PRODUCE AREA	•
SALES FLOOR – DEPARTMENT STORE	•
SALES FLOOR – GROCERY	•
SALES FLOOR – MASS MERCHANT	•



# Flooring Recommendations Guide

NOTE: Feature™ Tile & Strips are recommended as accent and border pieces only. VCT, VCT with Diamond 10° Technology coating Recommended flooring choice(s) for the space CORPORATE ENVIRONMENTS CAFETERIA/DINING AREA (c) • COMMERCIAL PARKING GARAGE/WALKWAY (COVERED) COMPUTER REPAIR AREA COMPUTER TRAINING ROOM (3) • CORRIDOR DATA WAREHOUSING ELEVATOR • ENTRYWAY/FOYER (d) LAVATORY LOBBY • LUNCHROOM (c) • OFFICE/ADMINISTRATION/CONFERENCE ROOM STAIRWAY/LANDING TELECOM CENTER LITH ITY/STORAGE ROOM . **HOSPITALITY ENVIRONMENTS** COMMERCIAL PARKING GARAGE/WALKWAY (COVERED) CORRIDOR • DANCE FLOOR • DINING AREA (c) ELEVATOR ENTRYWAY/FOYER (d) EXERCISE ROOM GUEST BATHROOM (d) • **GUEST ROOM** • LOBBY LOUNGE • STAIRWAY/LANDING .

	VCT, VCT with Diamond 10° Technology coating
LIGHT-INDUSTRIAL ENVIRONMEN	NTS (e)
CLEAN ROOM	
COMPUTER LAB REPAIR AREA	3
COMPUTER TRAINING ROOM (3)	•
DATA WAREHOUSING	
ELECTRONIC TESTING LAB	3
ELECTRONICS MANUFACTURING	3
ENVIRONMENTAL CONDITIONING LAB (g)	
OFFICE/CONFERENCE ROOM	•
PHOTO PROCESSING	•
PRODUCTION LABORATORY	•f
RESEARCH LABORATORY	•f
SMALL PARTS ASSEMBLY	•
STERILE PACKAGING	•
TELECOM CENTER	
MILITARY HOUSING, LIGHT-COMI	MERCIAL ENVIRONMENTS
ACTIVITY ROOM/COMMON AREA	•
BEAUTY SALON/BARBER SHOP	•
CORRIDOR	•
DAYCARE AREA	•
DINING AREA	•
DOCTOR/DENTIST OFFICE	•
RESIDENCE BATHROOM (d)	•
RESIDENCE KITCHEN	•
RESIDENCE ROOM/BARRACK	•
PUBLIC ENVIRONMENTS	
OFFICE/RETAIL(AIRPORT/RAILWAY/ BUS TERMINAL)	•
OFFICE/MEETING ROOMS (CIVIC/ CONVENTION CENTER)	•
MUSEUM/CULTURAL CENTER	•

IN ADDITION TO SPACES LISTED ON THESE CHARTS: Commercial Products from Armstrong Flooring may be used on stairsteps, risers and landings. A manufactured slip-retardant nosing should always be applied on steps; Most commercial sheet floors can be flash coved (integral cove). Most building codes consider flash coving in the same category as baseboard trim with respect to fire rating. Consult applicable codes for the particular project to determine the interpretation of allowable height for flash cove; commercial products from Armstrong Flooring are not recommended for exterior use, for interior spaces where pointed spike golf or track shoes will be used, or in areas where the floor will be subjected to unusually concentrated static or dynamic loads; commercial products from Armstrong Flooring should not be used as wall covering or wall surfacing.

VENDING AREA (d)

NOTES: Numerical footnotes (1, 2, 3, etc.) apply to the space requirements; Alpha footnotes (a, b, c, etc.) apply to the product's suitability for the space. The numerical and alpha footnotes are consistent across all Recommended Applications Charts. Depending upon the category, product and space requirements, some footnotes may not appear.

(a) In most cases veterinary applications are similar

•

- (b) Only operating rooms not requiring conductive flooring
- (c) Commercial products from Armstrong Flooring are not recommended for commercial kitchens and commercial food processing areas, including behind fast-food counters
- (d) No standing water, walk-off mats required
- (e) Most commercial products from Armstrong Flooring are not recommended for heavy industrial areas
- (f) Not recommended in laboratories that require special decontamination procedures on surfaces, including floors
- (g) Only homogeneous products are recommended in low-temperature environmental conditioning units NOT below 34° F (10° C)
- (h) Welded sheet vinyl is acceptable for ISO-4 (Class 10) through ISO-8 (Class 100,000) classified cleanrooms.

- (1) Aseptic Area Hygienic conditions are of critical importance
- (2) Slip Retardance A more secure walking surface is required for commercial spaces including daycare, beauty salons, and hotel/ motel bathrooms
- (3) Not recommended in areas that require electrostatic discharge control





# **Resistance to Staining Reagents**

We extensively test all of our products in order to determine how our different flooring products will perform in use — and in particular, how the flooring will react to staining reagents. Owners and specifiers know the types of substances that may potentially stain surfaces in their building. This chart is designed to provide owners and specifiers with accurate information about a wide variety of cleaners, disinfectants, foods, beverages, oils, organic solvents, and other substances that may be found in buildings and affect the performance of the floor.

VCT with Diamond 10° Technology Coating delivers best in category stain resistance with reduced cost of polish maintenance over the life of the floor.

	All	VCT with	Raffia® Stream™		All	VCT with	Raffia® Stream™
ORGANIC SOLVENTS	VCT	Diamond 10°	with Diamond 10°	DISINFECTANTS AND CLEANERS	VCT	Diamond 10°	with Diamond 10°
Acetone	0.S.D	0	0	Ethyl Alcohol-Based Hand Sanitizer, 70%	0.D	0	0
Chloroform	0.S.D	0	0	Clorox®	0.D	0	0
Ethyl Acetate	0,S,D	0	0	Comet® Bathroom Cleaner	0,D	0	0
Ethyl (Denatured) Alcohol	0.D	0	0	Hydrogen Peroxide	0.D	0	0
Ethyl Ether	0.D	0	0	Lysol® Liquid Disinfectant	0,D	0	0
Ethylene Glycol (Antifreeze)	0	0	0	Eyou Eigala Biomioctant	1-1-		-
Formaldehyde, 10%	0	0	0	FOOD SERVICE			
Gasoline	0	0	0	Catsup	0	0	0
Isopropyl Alcohol	0.D	0	0	Coffee, Hot Black	1	0	0
Kerosene	0	0	0	Cola Drink	0	0	0
Methyl ethyl ketone (M.E.K.)	0.S.D	0	0	French Dressing	0	0	0
Mineral Spirits	0,0,0	0	0	Mustard	2	1	2
Toluene	0,S,D	0	0	Red Food Color	1	2	1
Trichloroethylene	0,8,D	0	0	Red Wine	1	0	0
Turpentine	0,5,D	0	0	Soy Sauce	0	0	0
Xylene	0,S,D	0	0	Spaghetti Sauce	1	0	0
Лутетте	0,0,0	U	U	Tea, Hot Black	1	0	0
ALKALI (BASES)				Tomato Paste	0	0	0
Ammonium Hydroxide, 30%	0	0	0	Tomato i aste	U	U	U
Potassium Hydroxide, 15%	1.D	0	0	OFFICE			
Sodium Hydroxide, 50%	0	0	0	Ball Pen Ink	3	3	2
Sodium Hydroxide, 30 %	U	U	U	Carbon Paper Smudge	2	0	0
ACIDS				Fountain Pen Ink	2	0	0
Acetic Acid. 28%	0.BI	1	3.D	Lead Pencil	1	0	0
Acetic Acid, 20% Acetic Acid, Glacial	1.D	2.R	0	Permanent Black Marker	3	3	3
	0.BI	2,n 0	0	Red Cravon	2	0	0
Hydrochloric Acid, 38% Lactic Acid, 10%	0,BI	0	0	Red Tempura Paint	1	0	0
	0,BI,R	2	3.D	neu Tempura Fami	1	U	U
Nitric Acid, 15% Phosphoric Acid, 85%	0,BI,R	1	0	OILS			
Sulfuric Acid, 40%	0,BI,R	0	0	Beef Tallow, Hot	0	0	0
	0,BI,R	0	0	Canola Oil	0	0	0
Sulfuric Acid, 10%	U,DI,N	U	U	Cottonseed Oil	0	0	0
SALT SOLUTIONS				Brake Fluid	0.D	0	0
Calcium Chloride, Sat'd	0	0	0	Dextron Transmission Fluid	0,0	0	0
Copper Sulfate, 10%	1	0	0	Mineral Oil	0	0	0
Ferric Chloride, 10%	2	1	0	Olive Oil	0	0	0
Silver Nitrate, 1%	2	0	0	SAE #10 Oil	0	0	0
Silver Nitrate, 170		U	U	30 wt. Non-Detergent Oil	0	0	0
MEDICAL STAINS & REAGENTS				Used Motor Oil	1	0	0
Aniline Blue, 2.5%	1	0	0	OSEG MOTOL OIL	1	U	U
Auramine Rhodamine	2	3	2	MISCELLANEOUS			
Basic Fuchsin	2	3	3	Asphalt Driveway Sealer	1	0	0
Betadine® Skin Cleanser	1	1	1	Blue Chalk	1	0	0
Betadine Solution, 10%	1	1	1	Black Rit® Dve	3	0	1
Bromcresol Green	1	2	2	Eye Shadow	0	0	0
Carbol Fuchsin	3	3.R	3.R.S	Hair Color	3	3	3
Eosin, 1%	1	3,n 1	0	Lipstick	2	0	0
	3	3	3	Perfume	1	0	0
Gentian Violet, 2%	0	1	0	Red Candle Wax	2.R	0	0
Glutaraldehyde	3	3	3		2,R 3,R	3,R	3,R
lodine Tincture			-	Red Nail Polish			3,K
Iodine Gram Stain	2	3	2	Shoe Polish, Liquid Brown	1	0	-
lodoform, 1%	0	0	0	Shoe Polish, Paste Brown	3,R	1	3
Lugol's Solution	3	3	3	Samples were tested as manufactured (no additional	surface tre	atments). All samples v	vere exposed to reagents
Merthiolate Tincture	3	0	0	for four hours (uncovered), then cleaned with a neutra	al commerc	cial cleaner and cotton	cloth. A key for interpretin
Methylene Blue	2	1	1	results is found above. It is important to note that in s be further reduced or eliminated with different or more	ome cases re aggressiv	residuai stain, residue ve cleaning procedures	s and surface dulling may and/or cleaning agents
Picric Acid, 1%	3	2	1	than the common method used for this multi-product	compariso	<ul> <li>For further details or</li> </ul>	appropriate cleaning
Potassium Permanganate, 0.5%	2	3	3	methods and care for specific products, please consu	ilt the care	and maintenance guid	elines for the specific
Tincture of Benzoin	3,R	3,R	3,R	product at ArmstrongFlooring.com/commercial.			
Hrea Solution	0	0	0	O. No. Chain, 4. Climbs, O. Madanaka, O.	0	DI Discouliform D	D 111

0

0

0

0

Tincture of Benzoin Urea Solution

Wright's Blood Stain

22

0: No Stain; 1: Slight; 2: Moderate; 3: Severe; Bl: Bleaching; D: Dulling;

S: Softening; R: Reagent left a residue

# **National Average Installed Cost**

Prices are approximations only. Actual prices will vary based on job conditions and local labor cost. Estimated prices include material and labor figured on a 500 sq. ft. (46.45 m²) open area installation without any specific cuttings or special subfloor preparation.

	Premium Excelon® Raffia® Stream" with Diamond 10® Technology Coating	Standard Excelon® Imperial® Texture with Diamond 10® Technology Coating, Standard Excelon® MultiColor® with Diamond 10® Technology Coating	Premium Excelon® Feature" Tile & Strips - Colors	Premium Excelon® Feature" Tile & Strips - Black	Premium Excelon® ChromaSpin™, Premium Excelon® Stonetex®, Premium Excelon® Companion Square®, Premium Excelon® Crown Texture™	Standard Excelon® Imperial® Texture, Standard Excelon MultiColor®
THICKNESS	0.125 in. (3.2 mm)	0.125 in. (3.2 mm)	0.125 in. (3.2 mm)	0.125 in. (3.2 mm)	0.125 in. (3.2 mm)	0.125 in. (3.2 mm)
US DOLLARS	\$3.35 - \$4.10	\$2.10 - \$2.85	\$2.75 - \$3.75	\$2.75 - \$3.25	\$2.50 - \$3.25	\$1.75 – \$2.50
CANADIAN DOLLARS	\$3.95 - \$4.70	\$2.45 - \$3.45	\$3.50 - \$4.50	\$3.00 - \$4.00	\$2.75 - \$3.75	\$2.00 - \$3.00

# Light Reflectivity - Why Is It Important

All light reflectivity values listed are based on a percentage system, the higher the percentage (eg. 20-24, 35-39), the higher the light reflectance of the floor. Research indicates reflectance can help drive daylight further into space and reduce reliance on artificial lighting, resulting in reduced electricity usage and costs. Glare from flooring is a characteristic of glossy finishes, not reflectance. Flooring in lighter colors with a matte finish have high reflectance values, but do not add to glare. LEED® encourages project teams to select flooring with high reflectivity values +/- 25%.

	Premium Excelon* Raffia* Stream* with Diamond 10* Technology Coating	Premium Excelon® Crown Texture®	Premium Excelon® ChromaSpin™	Premium Excelon® Stonetex®	Premium Excelon® Companion Square®, Premium Excelon® Feature® Tile, Strips & Insets, Standard Excelon® MultiColor®	Standard Excelon® Imperial® Texture
0-9	Z5928, Z5937	5C242, SC910	54803	52144	51970	51814, 51816, 51820, 51910, 51944, 51946, 59242, 59243
10-14	Z5921, Z5923, Z5938	5C230, 5C240, 5C243, 5C915, 5C944	54821, 54823, 54826, 54830, 54831	52148, 52154, 52157, 52161, 52164, 52167, 52179, 52189,	52517	51818, 51821, 51824, 51868, 51875, 51880, 51884, 51915, 51934, 51943, 51947, 51948, 57500, 59230, 59240
15-19	Z5934, Z5935	5C231, 5C239, 5C868, 5C880	54813, 54819, 54822, 54827, 54829	52147, 52149, 52169	52518, 52522	51813, 51869, 51882, 57504, 57507, 57513, 57514, 57515, 57517
20-24	Z5933	5C232, 5C244, 5C869, 5C882	54802, 54824	52135, 52160, 52194	_	51802, 51872, 51879, 51916, 51942, 57503, 57505, 57506, 59244
25-29	Z5922, Z5926	5C802, 5C875, 5C942	54812, 54816, 54818, 54820	52125, 52166, 52168, 52186, 52199	_	51804, 51874, 51881, 51927, 57508, 57511, 57512
30-34	Z5901, Z5924	5C872, 5C906	54806, 54825	52141, 52155, 52170, 52173	_	51866, 51867, 51877, 51885, 51903, 51906, 57502
35-39	Z5927	5C236, 5C238, 5C866, 5C901, 5C904	54801, 54809, 54811	52126, 52202	52524, 52525	51801, 51805, 51807, 51830, 51883, 51901, 51904, 51932, 57501, 57516, 59233, 59236, 59238
40-44	Z5940	5C233, 5C805	54805, 54828	52122, 52143, 52156, 52165, 52172, 52183	52515	51803, 51905, 51938, 57510
45-49	Z5920, Z5930	5C241, 5C803, 5C908, 5C932	54815, 54817	52180	51972, 52516, 52521	51873, 51876, 51878, 51908, 51928, 59241
50-54	_	5C861, 5C876, 5C878	54804, 54808	52128	52523	51809, 51810, 51836, 51858, 51860, 51861, 59235
55-59	Z5929	5C235, 5C237, 5C811, 5C858	54814	54814	52520	51800, 51811, 51812, 51911, 57509
60-64	Z5900	5C234	54810	52127, 52139	51973, 51974, 51977	51839, 51929, 51941, 59234, 59237
65-69	_	5C899	54800, 54807	52140	51983, 52506, 52513	51899
70-74	_	_	_	_	52500, 52505, 52514	51933, 57518

NOTE: For light reflectivity values on Standard Excelon® Imperial® Texture and MultiColor® with Diamond 10® Technology coating, please contact Armstrong® Flooring Commercial TechLine at 1-888-276-7876.



# Adhesives and Installation

Our adhesives and installation options, backed by the Armstrong Flooring Guaranteed Installation System, help create a flooring package that gives you a great warranty, backed by the most trusted, reliable name in flooring. Visit ArmstrongFlooring.com for complete installation guidelines.



#### S-515 Tile Strong™ Adhesive

High-Moisture: 95% RH, 7lbs. MVER .



- High moisture quarantee
- o Can also be used over cutback adhesive residue
- o Dries clear to easily see chalk lines

Open time: 30+ minutes Working time: 24 hours Spread rate: 285-335 sq. ft./gal.

Trowel: fine notch Options: 1 gallon, 4 gallon





# S-700 Floor Tile Adhesive Thin Spread

Standard: 80% RH. 5lbs. MVER



- Can also be used over cutback adhesive residue
- o Can be used over metal subfloors

Open time: 30+ minutes Working time: 18 hours

Spread rate: 350-400 sq. ft./gal. Trowel: fine notch

Options: 1 gallon, 4 gallon



## Flip® Spray Adhesive

High-Moisture: 95% RH ♦

- High-moisture guarantee
- Warranted for heavy rolling loads
- o Simple one-step application process

Open time: until dry to touch, approximately 30 minutes

Working time: should not exceed 4 hours Spread rate: 160-185 sq. ft./bottle

Options: 22 oz. bottle



## S-525 Bio-flooring Adhesive

High-Moisture: 90% RH, 7lbs. MVER •

- o High moisture guarantee
- · Can also be used over cutback adhesive residue
- Water-resistant when fully cured

Open time: Minimum of 20 minutes or until dry-to-touch

Working time: 24 hours

Spread rate: 275-325 sq. ft./gal. Trowel: fine notch

Options: 1 gallon, 4 gallon





#### S-750 Premium Floor Tile Adhesive

Premium: 80% RH. 5lbs. MVER

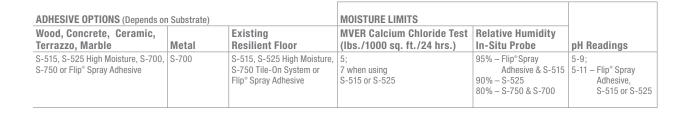
- · Strong initial grab
- o Can also be used over cutback adhesive residue
- o Can be used as a primer Open time: 30+ minutes

Working time: 6 hours Spread rate: 275-350 sq. ft./gal.

Trowel: fine notch

Options: 1 gallon, 4 gallon





# Floor Care is Important - Maintenance Options

Our maintenance guidelines can help you protect and improve the appearance of the floor, reducing the effects of wear and abrasion and preserving a fresh look for years. Visit ArmstrongFlooring.com for complete and product specific maintenance recommendations.

Diamond 10° Technology coating is a reduced maintenance product that will help you save on costly polish maintenance. The recommended maintenance procedures will depend on the desired appearance and the wear expected on the floor.



#### S-485 Commercial Floor Cleaner

- Neutral floor cleaner at normal dilution, 8.5 pH
- High efficiency allows dilution to as low as 64:1
- Low-foaming formula is great for automatic floor machines, damp-mopping, and/or moderate to heavy scrubbing
- Won't strip polish
- Pleasant fragrance
- Contains no phosphates

Spread Rate: Cleaners and strippers do not have a spread rate; dilute according to instructions for proper pH level

Options: 1 gallon (4 gal./ctn.), 5 gallon



#### S-480 Commercial Floor Polish

- Meets the ASTM D2047 standard for slip-resistance on dry floors
- High durability for long-lasting protection
- o Dries bright for areas where buffing is not applicable or desired
- $\circ$  Metal cross-linked acrylic copolymer emulsion polish,  $\,8.5$   $\,8.75$  pH  $\,$
- $\circ$  18% solids for easy application and excellent leveling

Spread Rate: 1500 - 2000 sq. ft. gallon per coat depending on the surface characteristics of the floor

Application: Excellent buffing response for spray-buffing repairs or

high-speed burnishing programs (up to 2,000 rpm)  $\,$ 

Options: 1 gallon (4 gal./ctn.), 5 gallon



### S-495 Commercial Floor Sealer

- Stain-resistant sealer for porous or well-worn floor surfaces
- Provides an excellent base for S-480 or other commercial floor polishes
- High durability for long lasting protection
- $\circ$  Water-based acrylic emulsion, 7.8 pH
- $\circ$  16% solids for easy application and excellent leveling
- Semi-permanent for resistance to conventional polish stripping

Spread Rate: 1500-2000 sq. ft. per gallon per coat

Options: 1 gallon (4 gal./ctn.), 5 gallon

### MAINTENANCE OPTIONS: TRADITIONAL VCT

Low M	ainte	nance/No	Polish	Option	Traditional
Snrav Ri	ıff	Dry Buff	No B	uff	Polish

			V

## ARMSTRONG FLOOR CARE PRODUCTS

Cleaners	Sealers	Polishes
S-485	S-495	S-480

# MAINTENANCE OPTIONS: DIAMOND 10° TECHNOLOGY COATING

Low Maint	enance/No	Polish Option	Traditional
Spray Buff	Dry Buff	No Buff	Polish
4		4	4

### ARMSTRONG FLOOR CARE PRODUCTS

AITIVISTITON	I LOUIT OATT	LINODOGIS
Cleaners	Sealers	Polishes
S-485	S-495	S-480



# PREMIUM EXCELON™ | STANDARD EXCELON™

#### Material

Composed of 85% limestone in a polyvinyl chloride binder with pigments. Color and pattern detail are dispersed uniformly throughout the thickness of the material. Color pigments are insoluble in water and resistant to cleaning agents and light.

Diamond 10° Technology Coating products include a cultured diamond-infused coating for superior protection against scratches, stains and scuffs.

#### Raffia Stream

12 in, x 24 in, (305 mm x 610 mm) Crown Texture, ChromaSpin, Companion Square, Feature Tile, MultiColor, Imperial Texture, Stonetex 12 in. x 12 in.(305 mm x 305 mm)

Feature Strips

2 in. x 24 in. (50.8 mm x 610 mm), 4 in. x 24 in. (101.6 mm x 610 mm), 6 in. x 24 in. (152.4 mm x 610 mm)

#### Gauge (nominal thickness)

3/32 in. (2.4 mm) - non-Diamond 10 Imperial Texture only

VCT should not be used in the following areas:

- · Hospital operating rooms.
- Heavy industrial and exterior areas.
- · Commercial kitchens and commercial food processing areas
- . Where pointed spikes such as golf or track shoes will be used.

#### Suitable for Application Over

- Concrete, terrazzo, and other dry, structurally sound monolithic subfloors, which are suspended, on grade, or below grade.
- Suspended wood subfloor construction with approved wood underlayments, and a minimum of 18 in. (45.72 cm) wellentilated air space below.
- Most metal floors and most existing single-layer resilient floors on approved underlayments.
- Radiant-heated subfloors with a maximum surface temperature of 85° F (29° C).

# **Unsuitable for Application Over**

- Subfloors where excessive moisture or alkali is present.
  Sleeper-constructed wood subfloors, on grade or below grade.
- · Lightweight aggregate concrete subfloors having a density of less than 90 lbs. per cu. ft. (1442 kg/m²) or cellular concrete having a plastic (wet) density less than 100 lbs. per cu. ft. (1602 kg/m²) (94 lbs. per cu. ft. (1506 kg/m²) dry weight), or concrete having a compressive strength of less than 3500 psi (24 MPa). Concrete slabs with heavy static and/or dynamic loads should have higher design strengths and densities calculated to accommodate such loads

Concrete curing agents, sealers, hardeners or parting agents should

### TECHNICAL DATA

## **Packaging**

Size	Pieces/Ctn.	Sq. Ft./Ctn	Lbs./Ctn.
12 in. x 12 in.	45	45	63 (28.5 kg)
12 in. x 24 in.	22	44	61 (27.7 kg)
2 in. x 24 in.	24	8	11 (4.99 kg)
4 in. x 24 in.	100	66.7	88 (39.9 kg)
6 in. x 24 in.	50	50	68 (30.8 kg)

## Gloss (typical value)

Raffia Stream - 60 degrees specular: 65-70All Others - 60 degrees specular: 10-30

# International Specifications

Stonetex, MultiColor, Imperial Texture, Companion Square, ChromaSpin, Crown Texture, Raffia Stream

ASTM F 1066, Class 2 through pattern, ISO 10595, Type II Feature Tile & Strips -

ASTM F 1066, Class 1 solid color, ISO 10595, Type I

#### **Static Load Limit**

125 lbs./sq. in. (8.79 kg/cm²)

NOTE: Floors should be protected from sharp-point loads and heavy static loads. High-heeled traffic [1000 psi (70.3 kg/cm²) or more] may visibly damage wood, resilient and other floor coverings. For questions regarding product suitability and detailed instructions for floor preparation and installation in these applications, please contact Armstrong Flooring.

#### **Fire Test Data**

ASTM E 648 Flooring Radiant Panel Critical Radiant Flux -0.45 watts/cm2 or more - Class I

ASTM E 662 Smoke Chamber Specific Optical Smoke Density -450 or less

CAN/ULC S102.2 Surface Burning Characteristics of Flooring, Floor Covering and Miscellaneous Materials and Assemblies

Flame Spread Rating – 0 Smoke Developed Classification –30 (Raffia Stream 5) Numerical flammability ratings alone may not define the performance of the product under actual fire conditions. These ratings are provided only for use in the selection of products to meet the specified limits.

#### INSTALLATION

#### **Job Conditions**

Subfloors/underlayments shall be dry, clean and smooth. They shall be free from paint, varnish, solvents, wax, oil, existing adhesive residue, or other foreign matter.

Spray paints, permanent markers and other indelible ink markers must not be used to write on the back of the flooring material or used to mark the concrete slab as they could bleed through, telegraphing up to the surface and permanently staining the flooring material. If these contaminants are present on the substrate, they must be mechanically removed prior to the installation of the flooring material.

For more detailed requirements of concrete, wood and metal subfloors, as well as wood and trowelable underlayments, refer to the installation instructions at ArmstrongFlooring.com.

Moisture testing must be performed on all concrete slabs regardless of their age or grade level including areas where resilient flooring has already been installed. Moisture Vapor Emission Rate (MVER) using Calcium Chloride (ASTM F1869) and/or percent relative humidity (ASTM F 2170) tests must be conducted. Following are the Armstrong Flooring maximum allowable moisture limits:

- When using Flin® Spray Adhesive, moisture test results shall not. exceed 95% RH per ASTM F 2170.
- When using S-515 Tile Strong<sup>™</sup> adhesive, moisture test results shall not exceed a MVER of 7.0 lbs/1000 sq. ft./24 hours per ASTM F 1869 and/or 95% RH per ASTM F 2170.
- When using S-525 Adhesive, moisture test results shall not exceed. a MVER of 7.0 lbs/1000 sq. ft./24 hours per ASTM F 1869 and/or 90% RH per ASTM F 2170.
- When using S-700 or S-750 Adhesives, moisture test results shall not exceed a MVER of 5.0 lbs/1000 sq. ft./24 hours per ASTM F 1869 and/or 80% RH per ASTM F 2170.

On installations where both the Moisture Vapor Emission Rate and percent internal relative humidity tests are conducted, results for both tests shall comply with the allowable limits listed above.

Before installation, concrete floors should also be tested for pH following procedures in ASTM F 710. When testing for pH, the allowable readings for the installation of Armstrong flooring are 5-11 when using S-515, S-525 or Flip® Spray Adhesive and 5-9 when using S-700 or S-750.

Bond Test should also be conducted for compatibility with the

Temperature shall be maintained at a minimum of 65° F (18° C) and a maximum of 100° F (38° C) for 48 hours prior to installation, during installation and 48 hours after completion. A minimum temperature of 55° F (13° C) shall be maintained thereafter. Condition all flooring materials and adhesives to room temperature at least 48 hours prior to starting installation. Protect all materials from the direct flow of heat from hot-air registers, radiators, or other heating fixtures and

Visit ArmstrongFlooring.com for installation instructions.

#### MAINTENANCE: TRADITIONAL VCT

Traditional VCT is designed to be maintained by traditional resilient flooring maintenance methods, which include the use of polishes, spray-buffing techniques and appropriate high-speed maintenance

Initial Maintenance Immediately Following Installation:

- Sweep or vacuum thoroughly.
   Damp mop with a properly diluted neutral detergent solution such as Armstrong S-485 Floor Cleaner - carefully wiping up black marks and excessive soil.
- · Apply two coats of high quality commercial floor polish such as Armstrong S-480.
- Do not wash, scrub or strip the floor for at least five days after installation

#### MAINTENANCE: DIAMOND 10° TECHNOLOGY COATING VCT

Diamond 10° Technology coating is a reduced maintenance product that will help you save on costly polish maintenance. The recommended maintenance procedures will depend on the desired appearance and the wear expected on the floor.

Depending on application and traffic, polish maintenance options range from low maintenance to reduced maintenance.

For specific, ongoing maintenance procedures and options visit ArmstrongFlooring.com

#### LIMITED WARRANTY

Armstrong Flooring warrants its regular (first quality) commercial floors to be free from manufacturing defects and warrants the installation integrity for 5 years (10 years for Diamond 10° Technology coating products) from the date of purchase, if installed according to the installation and maintenance instructions at floorexpert.com. This limited warranty extends only to the original end-user. See Armstrong Flooring Commercial Floor Limited Warranty at floorexpert.com for warranty details, limitations and exclusions.

WARNING: EXISTING IN-PLACE RESILIENT FLOOR COVERING AND ASPHALTIC ADHESIVES, DO NOT SAND, DRY SWEEP, DRY SCRAPE, DRILL, SAW, BEADBLAST, OR MECHANICALLY CHIP OR PULVERIZE EXISTING RESILIENT FLOORING, BACKING, LINING FELT. ASPHALTIC "CUTBACK" ADHESIVE. OR OTHER ADHESIVE.

> MIX Paper from FSC FSC\* C074728

ArmstrongFlooring.com/commercial | 1 888 276 7876



















